

# CNC Spring Making Machine

## 数控弹簧成形机

型号: CK316(JS-Z51K-1.6-3)

### 机器特点

本设备是由三个伺服马达和电脑控制系统（带自动检长装置）组成，操作简易，适合制造各种高精度弹簧。主要部件用高耐磨性材料精心制造。技术先进，精密度高，是制造弹簧首选设备。

### 技术参数 Specification

|   |       |                         |
|---|-------|-------------------------|
| 型号 Model  |       | CK316                   |
| Wire Diameter(mm)<br>线径(mm)   |       | φ 0.3- φ 1.6            |
| Outside Diameter(mm)<br>外径(mm)  |       | Max φ 32                |
| Production Rate<br>生产速度(pcs/min)  |       | ≤300件                   |
| Feeding Length(mm)<br>送料指令值(mm)   |       | ± 0.01- ± 9999.99       |
| Wire Feed Speed<br>送料速度   |       | 0-135m/min              |
| Can Setting Value<br>凸轮指令值  |       | ± 0.1° - ± 359.9°       |
| Wire Feed Servo<br>送料伺服马达(KW)   | Moter | 1.5                     |
| Cam Servo<br>凸轮伺服马达(KW)   |       | 1.5                     |
| Pitch Servo<br>节距伺服马达(KW)   |       | 0.4                     |
| Power AC<br>电源  |       | Three phase380V.AC.50HZ |
| Dimensions(LxWxH)(mm)<br>尺寸(长x宽x高)(mm)  |       | 1050x880x1600           |
| Machine Weight<br>机器重量(kg)<br><small>(机床基架钢板结构)<br/>Steel Plate Frame</small> |       | 550                     |

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### Machine Features

This machine is made up of three servo motors, CNC control system (include measurement), and rtc. It is easy to operate, suitable for making various high precision springs. The main parts of the machine are carefully made of high abrasion resistant material. The machine features advanced technology and high precision, is customer's favorite choice for making springs.



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