

CNC Spring Making Machine

数控弹簧成形机

型号: CK345型(JS-Z51K-4.5-3)

机器特点

本设备特点: 能适合小到大的线径, 并能保证快速加工小线径弹簧, 设计了: ①小线径快速生产弹簧时的消声扭簧, 噪声小; ②三对送线轮可减小送线压紧力, 增加送线牵引力, 达到理想送线效果。送线轮外径小, 使相切接触点小, 使送小线径时精确稳定。主要部件用高耐磨性材料精心制作。技术先进, 精度高, 是制造弹簧首选设备。

技术参数 Specification

型号 Model	CK345	
Wire Diameter(mm) 线径(mm)	$\phi 0.8 - \phi 4.5$	
Outside Diameter(mm) 外径(mm)	Max $\phi 70$	
Production Rate 生产速度(pcs/min)	≤ 200	
Feeding Length(mm) 送料指令值(mm)	$\pm 0.01 - \pm 9999.99$	
Wire Feed Speed 送料速度	0-127m/min	
Can Setting Value 凸轮指令值	$\pm 0.1^\circ - \pm 359.9^\circ$	
Wire Feed Servo 送料伺服马达(KW)	Moter	5.5
Cam Servo 凸轮伺服马达(KW)		5.5
Pitch Servo 节距伺服马达(KW)		1.5
Power AC 电源	380V $\pm 10\%$.AC.50HZ	
Dimensions(LxWxH)(mm) 尺寸(长x宽x高)(mm)	1800x1500x1850	
Machine Weight 机器重量(kg) <small>(机座是钢板结构) Steel Plate Frame</small>	1600	

Model:CK345Type

Machine Features

This device features: suitable for wire diameter from small to large, and can ensure rapid processing for small diameter spring, designed: ① small diameter muffler torsion spring when the rapid production and low noise; ② three pairs of wire feed wheel reduce feed wire clamping force, increase feeding traction, to achieve the desired feeding effect. Feeding rollers with small diameter, then the contact point is small, so that feeding small diameter wire is precision and stability. The main components crafted with high wear resistance. Advanced technology, high precision, is the first choice to manufacture spring.



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