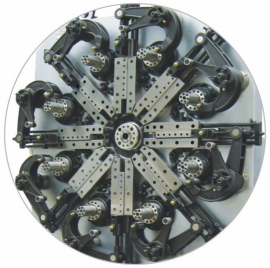
CNC Spring Making Machine

数控弹簧成形机

型号：CNC626型(JS-Z50K-2.6)

机器特点

本设备采用电脑控制系统伺服马达，凸轮轴、送线轴、转芯轴、辅助轴，四轴可联动，八个功位连续工作，标准四轴。(可配卷曲装置及二次成形加工座)适合于生产各种压簧、矩形簧、钢皮涡簧、塔形簧、双扭簧、扁簧等异形弹簧。有跟踪检测功能，如有不合格产品能自动停机。



Model:CNC626Type

Machine Features

CNC626 spring forming machine adopts CNC control system and servo motor , cam axis, feeding axis, quill rotary axis and auxiliary axis. The four axis are interconnected when running.Eight-position working continuously, standard four axis. (servo spinner and second hook station can be added) It is suitable for making various compression spring,square spring, scoll spring, tower spring, double torsion spring, flat spring and such abnormity springs. The machine has tracking detection, if there is subquality product,the machine will automatically stop.

技术参数 Specifcation

型号 Model		CNC626
Wire Diameter(mm) 线径（mm）		Φ0.2-Φ2.6
Outside Diameter(mm) 外径（mm）		MaxΦ50
Feeding Length(mm) 送料指令值(mm)		±0.01-±9999.99
Wire Feed Speed 送料速度		0-130m/min
Can Setting Value 凸轮指令值		±0.1° -359.9°
Wire Feed Servo 送料伺服马达(KW)	Moter	2.7KW
Cam Servo 凸轮伺服马达		2.7KW
Zaxis Servo 转芯伺服马达		1KW
Power AC 电源		380V±10%V 50Hz
Dimensions(LxWxH) (mm) 尺寸（长X宽X高）(mm)		1360X750X1800
Machine Weight 机器重量(kg)		850

● 本样本的外观、参数等如有更改，以实物和协议为准。

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