

MK-12 Double Tray (Single Tray) CNC Spring Grinding Machine

MK-12 新型双料盘(或单料盘)数控磨簧机

型号: MK-12

机器特点

MK-12型新型双料盘(或单料盘)数控磨簧机是采用离合器换盘,日本三菱控制系统,通过立式双端面同时磨削,磨头自动进给和复位,可根据不同规格弹簧,自动调整进给速度,具有砂轮磨损后的自动补偿功能,可采用手动和自动进给两种方式磨削,适用于磨削高精度弹簧。主轴电机外置保养方便,自动防护门安全可靠。

Model: MK-12

Machine Features

MK-12 new double tray (or single tray) CNC spring grinding machine is adopt to use the clutch to change tray, with Japan's Mitsubishi control system to control grinding process on both vertical ends of springs simultaneously. The grinding head feeds and returns automatically, and the feeding speed will be adjusted automatically depend on different specifications of springs and also have automatic compensation function after grinding wheels wear; the machine can use two grinding methods :manual feed and automatic feed, which is suitable for grinding high precision springs. The main axis motor is external, so its maintenance is convenient; The automatic protective door is safe and reliable.

技术参数 Specification

型号 Model	MK-12
Steel Wire Diameter Of Grinding Spring 可磨弹簧钢丝直径(mm)	Φ3-Φ12
Diameter Of Grinding Spring 可磨弹簧直径(mm)	≤130
Hieght Of Grinding Spring 可磨弹簧高度(mm)	20-400 20-600
Grinding Wheel Size(outside×height) 砂轮尺寸(外×高)	Φ660x(65-100)
N/Min Grinding Head Speed 磨头转速	960
Machine Size(length×width×height) 主机外形尺寸(长×宽×高)	2188x1899x2605(2900)
Net Weight Of The Machine 主机净重(kg)	5500(6500)
Power 电源	Three phase 380V.AC.50Hz
Motor Power(motor 5pcs) 马达总功率KW	32



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